



About Exterior Pack Automation

Exterior Pack Automation has established itself as a global leader in the design, engineering, and assembly of high-performance packaging machinery, we specialize in delivering innovative, automated packaging solutions that optimize production efficiency, reduce labour costs, and maximize product integrity.

For over 15 years, our focus has remained unchanged: engineering robust, reliable, and intelligent systems tailored to the evolving demands of modern processing industries.

Our Vision & Mission

- **Our Vision:** To be the world's most trusted partner in automated packaging technology, shaping the future of smart manufacturing through continuous technical innovation.
 - **Our Mission:** To empower production lines worldwide by engineering precise, durable, and highly efficient packaging machinery, backed by unparalleled technical support and customer care.
-

Engineering & Assembly Excellence

At Exterior Pack Automation engineering is at the heart of everything we do. Our specialized Research & Development (R&D) division utilizes cutting-edge automation technologies—including integrated robotics, smart sensors, and advanced PLC control platforms—to build machines capable of continuous, high-speed operation.

- **Customized Technical Solutions:** We do not believe in one-size-fits-all. Our team custom-engineers machinery configurations to seamlessly integrate with your existing processing lines.
- **In-House Fabrication:** From precision machining to final assembly, we manage the entire manufacturing cycle under rigorous internal quality controls.
- **Smart Automation:** Our systems feature intuitive multi-language HMI touchscreens, remote diagnostic capabilities, and energy-efficient drive systems.

YOUR PARTNER IN PACKAGING EXCELLENCE

FRB-770

Continuous Band Sealer

Technical Parameters

Model	FRB-770
Voltage	AC220V/50Hz 110V/60Hz
Transmission Power	60W
Sealing Electric Power	2x300W
Sealing Speed	0-21 m/min
Sealing Width	6-12mm
Temperature Range	0-300 °C
Sealing Center To Conveyor Station	10-40 mm
Single Film Max Thickness	<0.4 mm
Single Maximum Load Weight	<1 k g
Total Maximum Load Weight	<3 k g
Dimensions	L840xW380xH270mm
Machine Weight (kg)	21



FRB-770II

Vertical Continuous Band Sealer

Technical Parameters

Model	FRB-770II
Voltage	AC220V/50Hz 110V/60Hz
Transmission Power	60W
Sealing Electric Power	2x300W
Sealing Speed	1-21 (1-30)m/min
Sealing Width	6-12mm
Temperature Range	0-300
Sealing Center To Conveyor Station	120-280mm
Single Film Max Thickness	<0.4 mm
Conveyor Size	830x150mm
Total Maximum Load Weight	<3 k g
Dimensions	L840xW380xH560mm
Machine Weight (kg)	26



ZWX-1000LD

Heavy Duty Air Flushing Band Sealer

Technical Parameters

Model	ZWX-1000LD
Power Supply	AC220V/50Hz
Power	500W
Sealing Speed	0-12m/min
Sealing Width	6-12mm
Temperature Range	0-300°C
Printing Letters	<45 pcs
Conveyor Loading	<3kg
Dimensions	900x480x380mm
Machine Weight (kg)	45



FRB770Q

Nitrogen Filling Continuous Band sealer

Technical Parameters

Model	FRB770Q
Voltage	AC220V/50Hz 110V/60Hz
Transmission Power	60W
Sealing Electric Power	2x300W
Sealing Speed	0-21 m/min
Sealing Width	6-12mm
Temperature Range	0-300 °C
Sealing Center To Conveyor Station	10-40 mm
Single Film Max Thickness	<0.4 mm
Single Maximum Load Weight	<1 k g
Total Maximum Load Weight	<3 k g
Dimensions	L840xW380xH270mm
Machine Weight (kg)	30



FR-1100V

Heavy Duty Continuous Band sealer

Technical Parameters

Model	FRB-770II
Voltage	110/220V/50-60Hz
Transmission Power	120W
Sealing Electric Power	1.235W
Sealing Speed	0-12m/min
Sealing Width	6-12mm
Temperature Range	0-300
Single Film Max Thickness	<0.8 mm
Total Maximum Load Weight	<15 k g
Dimensions	L1243xW580xH1228mm
Machine Weight (kg)	80



FRD-1370LD

Heavy Duty Continuous Band sealer

Technical Parameters

Model	FRD-1370LD
Power Supply	AC220V/50Hz
Power	120W
Sealing Speed	0-12m/min
Sealing Width	8-12mm
Temperature Range	0-300°C
Conveyor Dimension	1475x250
Conveyor Loading	<25kg
Machine Weight (kg)	120



AUTOMATIC L SEALER + HOT AIR CIRCULATION SHRINK MACHINE FQL450+BS4522N



Technical Parameters

Model	BS4522N	BS5530LN
Power Supply	380V 50/60HZ	380V 50/60HZ
Power	12KW	16KW
Size Of Shrink Oven	1200x450x220mm	1600x550x300mm
Conveying Speed	0-10m/min(Adjustable)	0-10m/min(Adjustable)
Conveying Weight	30kg	30kg
Material	PVC POF PP	PVC POF PP
Dimensions	1600x700x1370mm	2000x800x1450mm
Machine Weight (kg)	160	200

Model	FQL-450A	FQL-550A
Power Supply	220V 50/60HZ	220V 50/60HZ
Power	1.35KW	1.35KW
Highest Packaging	140mm	140mm
Seal Tangent Size	560x440mm	660x540mm
Production Capacity	15-30bags/min	15-30bags/min
Air Pressure	0.5Mpa	0.5Mpa
Dimensions	1650x920x1450mm	1860x1020x1550mm
Machine Weight (kg)	300	350

AUTOMATIC SIDE SEALER + HOT AIR CIRCULATION SHRINK MACHINE BF550+BS5530LN



Technical Parameters

Model	BS5530LN	BS6530LN
Power Supply	380V 50/60HZ	380V 50/60HZ
Power	16KW	17KW
Size Of Shrink Oven	1600x550x300mm	1600x650x300mm
Conveying Speed	0-10m/min(Adjustable)	0-10m/min(Adjustable)
Conveying Weight	30kg	30kg
Material	PVC POF PP	PVC POF PP
Dimensions	2000x800x1450mm	2000x900x1450mm
Machine Weight (kg)	200	220

Model	Bf550	BF-650
Power Supply	220V 50/60HZ	220V 50/60HZ
Power	1.35KW	1.35KW
Highest Packaging	220mm	180mm
Seal Tangent Size	Length unlimited x 550mm	Length unlimited x 650mm
Production Capacity	15-30bags/min	15-30bags/min
Air Pressure	0.5Mpa	0.5Mpa
Dimensions	1850x1020x1550mm	2050x1120x1550mm
Machine Weight (kg)	350	400

SHRINK TUNNEL



Technical Parameters

Model	BS 3015	BS4525A	BS4535LA	BS6535LA
Power Supply	220/50	220/380V 50/60Hz	380V 50/60HZ	380V 50/60HZ
Power	4.5	6.5KW	9.6KW	15KW
Size Of Shrink Oven	800x300x150 Fix Hight	900x450x250mm(Adjustable)	1200x450x350mm(/Adjustable)	1200x650x350mm(/Adjustable)
Conveying Speed	0-10m/min(Adjustable)	0-10m/min(Adjustable)	0-10m/min(Adjustable)	0-10m/min(Adjustable)
Conveying Weight	10kg	10kg	30kg	30kg
Material	PVC POF PP	PVC POF PP	PVC POF PP	PVC POF PP
Dimensions	?	1300x650x830mm	1600x650x830	1600x850x830
Machine Weight (kg)	70	103	127	162

WEB SEALER

Technical Parameters

Model	6540(Web Sealer)	5540L(Shrink Tunnel)
Voltage (V/hz)	300 / 50 3-Phase	300 / 50 (3-Phase)
Power Consumption (Kw)	1.5	21
Packing Speed (Pcs/min)	0.12	0 ~ 10
Max Packing Dimension	500x290x380(LxWxH)(mm)	1450x550x400
Max Sealing Length (mm)	650	
Height Of Conveyor (mm)	800+50 (Adjustable)	
Working Airpressure (Kg/f/m2)	6	
Dimension (LxWxH) (mm)	1370x920x1800	25500x850x1500
Conveyor Loading (Kg)		40
Heating Time (Minutes)		10
Cooling Time (Minutes)		15
Machine Weight (kg)	700	300



L-SEALER

Technical Parameters

Model	5045M (Manual)	5045S (Semi Auto)
Voltage (V/Hz)	AC 220/50	AC 220/50
Power (kw)	1.0	1.2
Packaging Dimension (pcs./h)	300-500	800-1200
Max Packaging Dimension (LxWxH)(mm)	450x400x250	450x400x300
Max Sealing Dimension (LxWxH)(mm)	500x450	500x450
Dimension (LxWxH)(mm)	1560x700x1100	1560x757x1040
Body	Powder coated (M.S. Type)	Powder coated (M.S. Type)
Machine Weight (kg)	80	110



SHRINK CHAMBER

Technical Parameters

Model	5540M (Manual)
Voltage (V/Hz)	AC 220/50
Power (kw)	4.0
Packaging Dimension (Pcs./h)	700~1000
Max Packaging Dimension (LxWxH)(mm)	
Max Sealing Dimension (LxWxH)(mm)	450x300x250
Dimension (LxWxH)(mm)	1985x720x1080
Body	Powder coated (M.Type)
Machine Weight (kg)	140



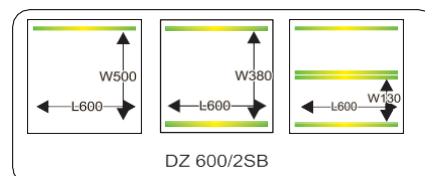
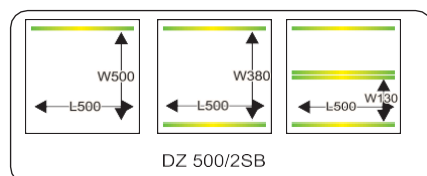
DZ 500/2SB

DZ 600/2SB

Double Chamber Vacuum Packaging Machine



Model	DZ500/2SB	DZ600/2SB
Single Sealing- Bar	500x10mmx4(DZ500/2SB/A)	600x10mmx4(DZ600/2SB/A)
Single Sealing- Bar	500x10mmx2(DZ500/2SB/B)	600x10mmx2(DZ600/2SB/B)
Capacity	40m ³ /h	40m ³ /h
Cycle Time	10-40sec	10-40sec
Voltage	380V/50HZ	380V/50HZ
Power	0.9KW	0.9KW
Machine Size	1200x720x920mm	1400x720x920mm
Machine Weight (kg)	152	165



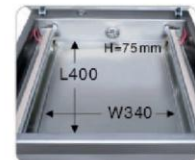
DZ 400/2D

Single-Chamber Vacuum Machines
(Relay Type Mode)

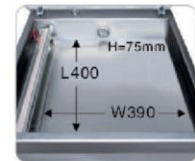
Technical Parameters

Stainless- Steel Vacuum Chamber

Chamber Size	440x420x75mm
Single Sealing- Bar	400x10mmx2(DZ(Q)400/A)
Single Sealing- Bar	400x10mmx1(DZ(Q)400/B)
Capacity	20m3/h
Cycle Time	10-25sec
Voltage	220V/50HZ
Power	0.9KW
Machine Size	540x490x960mm
Machine Weight (kg)	67



DZ400/2D/A



DZ400/2D/B

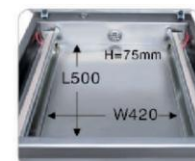
DZ 500/2D

Single-Chamber Vacuum Machines
(Relay Type Mode)

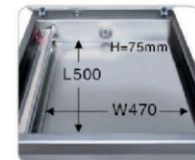
Technical Parameters

Stainless- Steel Vacuum Chamber

Chamber Size	520x520x75mm
Single Sealing- Bar	500x10mmx2(DZ(Q)500/A)
Single Sealing- Bar	500x10mmx1(DZ(Q)500/B)
Capacity	20m3/h
Cycle Time	10-25sec
Voltage	220V/50HZ
Power	0.9KW
Machine Size	650x570x960mm
Machine Weight (kg)	84



DZ500/2D/A



DZ500/2D/B

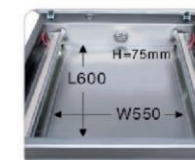
DZ 600/2D

Single-Chamber Vacuum Machines
(Relay Type Mode)

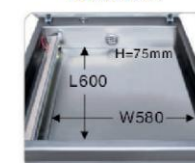
Technical Parameters

Stainless- Steel Vacuum Chamber

Chamber Size	620x620x75mm
Single Sealing- Bar	600x10mmx2(DZ(Q)600/A)
Single Sealing- Bar	600x10mmx1(DZ(Q)600/B)
Capacity	20m3/h
Cycle Time	10-25sec
Voltage	220V/50HZ
Power	0.9KW
Machine Size	750x670x980mm
Machine Weight (kg)	110



DZ600/2D/A



DZ600/2D/B

SK 40

Cap Closing Machine

Technical parameters

Model	SK 40	SK 40
Voltage (V/Hz)	220/60	220/60
Power (w)	0.37	0.37
Cap Diameter (mm)	25x40	25x40
Applicable Bottles (mm)	50-320	50-320
Capacity (Bottles/h)	<1200	<1200
Type Of Cap	Plastic cap	Metal cap
External Dimensions (mm)	650x200x920	350x250x650
Machine Weight (kg)	65	65



MY 380

Batch Coder

Technical parameters

Model	MY 380
Voltage (V/Hz)	220/50 Ac220/50Hz
Power (w)	180
Printing Position	60x250(W/L)
Printing Speed (Pcs/min)	100
Object Size (mm)	L-50-500 W:30 ~ 300
Printing Type	Solid Ink coding
Dimension (LxWxH)(mm)	440x465x300
Machine Weight (kg)	26

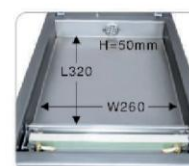


DZ 260

Vacuum Packing Machines (Mini Table Model)

Technical parameters

Stainless-steel Vacuum Chamber	
Chamber Size	390x280x50 mm
Single Sealing- Bar	260x8 mmx1
Capacity	10m³/h
Cycle Time	10-20sec
Voltage	220V/50HZ
Power	0.4KW
Machine Size	540x340x360mm
Machine Weight (kg)	31



DZ260

CAN SEALING

Electrical Can Sealing Machine

Technical Parameters

Model	TDFJ 160
Production Capacity	25/ Minute
Range	45/110(MM)
Height Of Coal Tub	39-200(MM)
Spindle Speed	620V/Min 520V/Min
Motor	YB02-40.37KW (Vertical)
Weight Equipment	70Kg
Machine Dimensions	L 600 x W 300 x H 830(MM)
Machine Weight	84Kg
Wooden Box Dimension	L 800 x W 350 x H 940(MM)



CARTON SEALER

Upper And Lower Drive Tape Sealing Machine

Technical Parameters

Model	FXJ-6050I
Sealing Capacity	About 1,000 Standard Cases Per Hour
Adhesive Tape Used	Bopp, PVC adhesive tape
Width Of Adhesive Tape	36/48/60/72mm
Power Sources	200V, 50HZ 180W
Max. Sealing Size	W500xH600mm
Min. Sealing Size	W140xH150mm



CARTON SEALER

Side Driving Sealing Machine

Technical Parameters

Model	FXJ-5050 II
Sealing Capacity	About 1,000 Standard Cases Per Hour
Adhesive Tape Used	Bopp, Pvc Adhesive Tape
Width Of Adhesive Tape	36/48/60/72mm
Power Sources	220V, 50HZ 370W
Max. Sealing Size	W500xH500mm
Min. Sealing Size	W140xH150mm



SEMI AUTOMATIC STRAPPING MACHINE

Technical Parameters

Model	NT 008 WITH PACKWAY PCB
Cycle Time	1.5 Sec/ Strap
Tension Range	15-45 Kgs
Strap Width	6,9,12,15.5 Adjustable
Sealing Method	Heating Element
Reel Inside Diameter	200mm
Power Supply	220/50/1PH
Table Height	780mm
Power Consumption	0.5
Layout Dimension	L902xW575xH780 mm
Weight/Body Thick	115 kgs/1.5mm(Body)



SEMI AUTOMATIC STRAPPING MACHINE

Technical Parameters

Model	NT 009 WITH PACKWAY PCB
Cycle Time	1.5 Sec/ Strap
Tension Range	15-45 Kgs
Strap Width	6,9,12,15.5 Adjustable
Sealing Method	Heating Element
Reel Inside Diameter	200mm
Power Supply	220/50/1PH
Table Height	780mm
Power Consumption	0.5
Layout Dimension	L902xD575xH780 mm
Weight/Body Thick	115 kgs/2mm(Body)



SEMI AUTOMATIC STRAPPING MACHINE

Technical Parameters

Model	ES 306
Cycle Time	1.5 Sec/ Strap
Tension Range	15-45 Kgs
Strap Width	6,9,12,15.5 Adjustable
Sealing Method	Heating Element
Reel Inside Diameter	200mm
Power Supply	220/50/1PH
Table Height	780mm
Power Consumption	0.5
Layout Dimension	L902xD575xH780 mm
Weight/Body Thick	115 kgs



FULLY AUTOMATIC STRAPPING/FOOT SEALING/ STRETCH WRAPPING MACHINE

S2001

Automatic Strapping Machine

Technical Parameters

Model	Automatic S 2001
Max. Strap Size (mm)	850x600
Min. Strap Size (mm)	80x50
Strapping Speed (seconds)	2
Strap Width (mm)	9 15
Strap Force (newton)	25 - 700
Working Table Height (mm)	830
Power Source (v/hz)	440 / 50, 0.1.2HP
External Dimension (mm)	1420x650x1565
Machine Weight (kg)	235



S450/S650

Foot Sealer

Technical Parameters

Model	S450	S650
	(Impulse Type)	(Impulse Type)
Sealing Length (mm)	450	650
Sealing Width (mm)	2 ~ 5	2 ~ 5
Input Voltage (v/hz)	220/50	220 / 50
Heating Time (sec.)	0 ~ 2.5	0 ~ 2.5
Impulse Power (w)	1250	1500
Case Size (mm)	550x520x880	700x570x880
Machine Weight (kg)	21	24



S2500

Box Stretch Wrapping Machine

Technical Parameters

Model	Box Stretch Wrapper
	APBW 650
Max. Wrapping Size(LxWxH)(mm)	600x600x600
Wrapping Efficiency (Lords/Hour)	20~40
Turntable Speed (Rpm/min)	3~20
Turntable Diameter (mm)	H : 690
Turntable Loading (Max) (kg)	50
Electrical Requirement (V/Hz)	220 / 50
Power (kw)	Turntable:0.75 Film Carriage:0.4; Steel Tower:0.37
Film Carriage	Pre-Stretch Type
Control System	PLC
Top Plate Device	Pneumatic Type Top Plate
Machine Dimension (mm)	600x4170x1800
Machine weight (kg)	260



S100/S500/S1000/L

Liquid Filling Machine

Technical Parameters

Model	S100 ml	S500 ml	S1000 ml
Voltage (V/Hz)	220/50	220/50	220/50
Power (W)	20	20	20
Gas Pressure (Mps)	0.4-0.5	0.4-0.6	0.4-0.6
Filling Range (ml)	10-100	50-500	100-1000
Filling Capacity (Times / min)	10-18	10-18	10-18
Filling Accuracy	≤1%	≤1%	<1%
External Dimensions(LxWxH)(cm)	100x50x105	100x50x105	100x50x105
Machine Weight (kg)	35	40	40



S100/S500/S1000/L

Paste Filling Machine

Technical Parameters

Model	S100 ml	S500 ml	S1000 ml
Voltage (V/Hz)	220/50	220/50	220/50
Power (W)	20	20	20
Gas Pressure (Mps)	0.4-0.5	0.4-0.6	0.4-0.6
Filling Range (ml)	10-100	50-500	100-1000
Filling Capacity (Times / min)	10-18	10-18	10-18
Filling Accuracy	≤1%	≤1%	<1%
External Dimensions	100x50x105	100x50x105	100x50x105
Machine Weight (kg)	35	40	40



S700A/S700C

Electro Magnetic Induction Capper

Technical Parameters

Model	S700A	S700C
	(Manual Model)	(Manual Model)
Voltage(V/Hz)	AC 220/50	AC 220/50
Power (W)	500	500
Heal Diameter (mm)	20-100	60-130
Delivering Speed	N/A	N/A
Vessel height	Absoluteness	Absoluteness
Dimension (LxWxH) (mm)	340x290x150	340x290x150
Capacity	0-100 pc. / min	0-100 pc. / min
Machine Weight (kg)	5	5

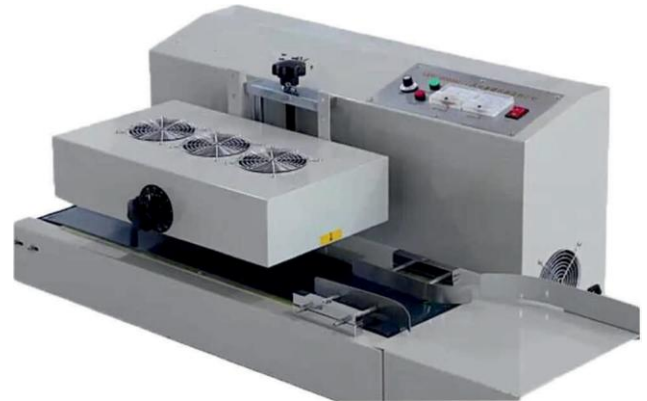


S 2000

Continuous Electro Magnetic Induction

Technical Parameters

Model	S 2000
Voltage(V/Hz)	AC 220/50
Power (W)	2000
Heal Diameter (mm)	20-130
Delivering Speed	2-12 m/min
Vessel Height	40-400mm
Dimension (LxWxH) (mm)	1150x480x400
Machine weight (kg)	38

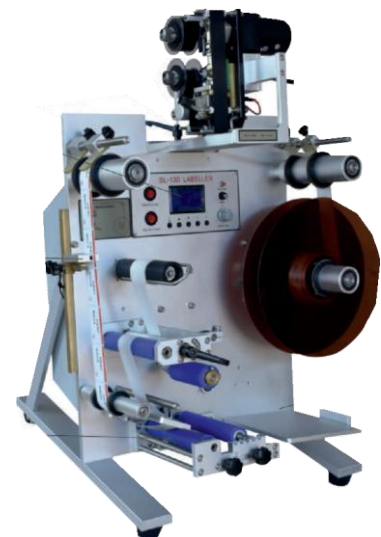


SL 130

Round Bottle Labelling Machine

Technical Parameters

Model	SL 130
Voltage(V/Hz)	220V/50Hz
Power (W)	150W
Label Size	Maximum : 120(W)x400(L)mm Minimum : 10(W)x30(L)mm
Round Bottle Size	Maximum : 125mm Minimum : 25mm
Size of Internal Core Of Label	Internal Diameter 75mm External Diameter 300mm
Appearance And Size	580x680x860 mm
Machine Weight (kg)	48 (Containing coding machine)

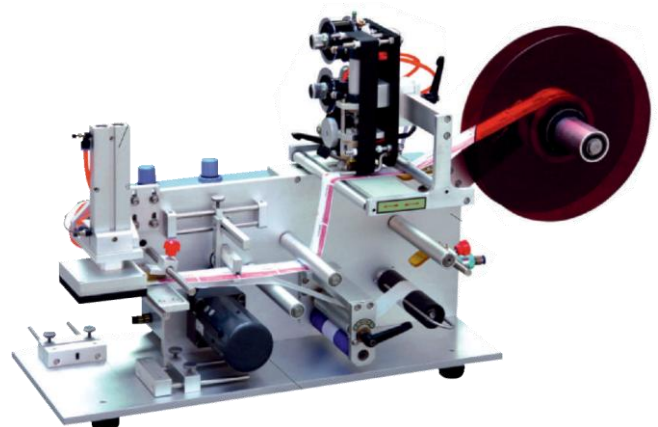


SL 100P

Flat Bottle Ari-operated Labeling Machine

Technical Parameters

Model	SL 100P
Voltage(V/Hz)	220V/50Hz
Power (W)	150W
Label Size	<100x100mm
Size Of Internal Core Of Label	Internal diameter 75mm External diameter 300mm
Appearance And Size	980x270x550
Machine Weight (kg)	25





Key Industries Served

Our diverse machinery portfolio provides compliant, turnkey packaging lines for critical industrial sectors:

- **Food & Beverage:** High-sanitation solutions for dry goods, liquids, powders, fresh produce, and snack foods.
- **Pharmaceutical & Medical:** Validation-ready equipment designed to meet strict GMP standards for blister packing, bottling, and cleanroom environments.
- **Cosmetics & Personal Care:** Flexible systems engineered to handle delicate container materials, unique shapes, and high-viscosity liquids.
- **Chemical & Industrial:** Heavy-duty, corrosion-resistant packaging lines built for chemical powders, lubricants, and bulk agricultural goods.

Quality Standards & Global Infrastructure

We build our machinery to withstand the test of rigorous industrial environments. [Company Name] operations are fully certified, and our entire equipment range carries international safety certifications,

Service & Support Network

Investing in our machinery means securing long-term operational uptime. We support our global client base through:

- **Rapid Spare Parts Deployment:** Strategically located parts hubs ensure minimal lead times for wear-and-tear components.
-
- **On-Site Commissioning:** Certified technicians manage installation, line integration, and operator training.
-
- **24/7 Technical Assistance:** Remote diagnostics let our engineers troubleshoot PLC and software metrics instantly, anywhere in the world

EXTERIOR PACK AUTOMATION

4-8 MARLA MODEL TOWN
GURGAON, HARYANA, 122001
E-Mail-exteriorpackautomation@gmail.com
Contact-8447723944, 7209820720